

The Benefits of **IIoT Predictive Condition Monitoring** for Maintenance Programs



The State of Current Maintenance Programs

Many businesses still rely on periodic inspections and reactive repairs as their primary maintenance strategy. This approach is time-consuming and inefficient, as it requires shutting down equipment and manually inspecting components. In addition, it is not always effective at identifying potential issues before they cause downtime, leading to lost productivity and increased costs. Reactive repairs are typically more expensive than proactive maintenance, as they require emergency repairs and expedited shipping of replacement parts.

Benefits of Adding IIoT Predictive Condition Monitoring Devices

Empowering Maintenance Teams to be More Responsive: IIoT predictive condition monitoring can enhance the responsiveness of maintenance teams by providing real-time data on equipment performance. This data can help teams identify potential issues and address them before they result in downtime, reducing the need for reactive repairs and emergency shutdowns.

Extending the Life of Equipment: IIoT predictive condition monitoring can help businesses extend the life of their equipment by identifying potential issues before they result in equipment failure. By proactively addressing issues such as vibration, temperature, and fluid levels, businesses can reduce wear and tear on equipment

Maintenance programs have relied on **periodic inspections** and **reactive repairs**, resulting in **lost productivity** and **increased costs**





Predictive maintenance can help businesses **optimize** their **maintenance schedules**, **reducing** the need for **periodic inspections** and **reactive repairs**

and avoid costly repairs or assist in scheduling repairs and replacements at a time that is most convenient.

Return on Investment for Condition Monitoring Devices: While the initial investment in IIoT predictive condition monitoring devices may seem significant, the long-term return on investment can be significant. By reducing downtime, avoiding emergency repairs, and extending the life of equipment, businesses can save money in the long run. In addition, the use of predictive maintenance can help businesses optimize their maintenance schedules, reducing the need for periodic inspections and reactive repairs.

Common Misconceptions About IIoT Predictive Condition Monitoring

Despite the benefits of IIoT predictive condition monitoring, some customers may still have concerns or misconceptions about the technology. Common concerns include cost, complexity, and reliability issues.

Addressing Cost Concerns: By reducing downtime and extending the life of equipment, businesses can save money in the long run. Many IIoT predictive condition monitoring solutions offer flexible pricing models, allowing businesses to scale their investment as needed. This can help businesses to manage their costs and ensure that they are only paying for what they need.

Addressing Complexity Concerns: Some businesses may be hesitant to adopt IIoT predictive condition monitoring due to concerns about complexity. However, many IIoT solutions are designed to be easy to install and use, with minimal technical expertise required. In addition, many solutions offer user-friendly interfaces and dashboards that provide real-time insights into equipment performance.

Addressing Reliability Concerns: Reliability is a key concern for businesses when it comes to adopting IIoT predictive condition monitoring. Many IIoT solutions are designed with reliability in mind, using advanced analytics and machine learning algorithms to detect potential issues before they become critical.

Overcoming Implementation Challenges

It is important to recognize that there may be challenges associated with implementing these solutions. Here are some key challenges businesses may face and how they can be overcome:

Integration with Existing Systems: One of the biggest challenges businesses may face is integrating IIoT predictive condition monitoring solutions with their existing systems. To overcome this challenge, it is important to choose a solution that is compatible with your current infrastructure. Many IIoT solutions offer APIs and other integration tools that can help streamline the integration process.

Many IIoT solutions use **advanced analytics** and **machine learning algorithms** to detect potential issues before they **become critical**





While IIoT predictive condition monitoring solutions are **designed to be easy to use**, it is important to ensure that your maintenance teams are **trained on how to use them effectively**

Data Management: Another challenge businesses may face is managing the large amounts of data generated by IIoT predictive condition monitoring solutions. To overcome this challenge, it is important to have a clear data management strategy in place. This may include setting up automated data collection and analysis processes, as well as investing in data storage and analysis tools.

Training and Adoption: Businesses may face challenges related to training and adoption. While IIoT predictive condition monitoring solutions are designed to be easy to use, it is important to ensure that your maintenance teams are trained on how to use them effectively. This may include offering training sessions and providing ongoing support to ensure that teams are comfortable using the new technology.

In addition to these challenges, it is important to recognize that IIoT solutions are not a one-size-fits-all solution. It is important to work with a provider who can help you select the right solution for your specific needs and provide the right strategy for ongoing support. By leveraging IIoT predictive condition monitoring businesses can maximize the benefits of IIoT and gain a competitive edge in today's rapidly changing industrial landscape.

The ROI of IIoT Predictive Maintenance

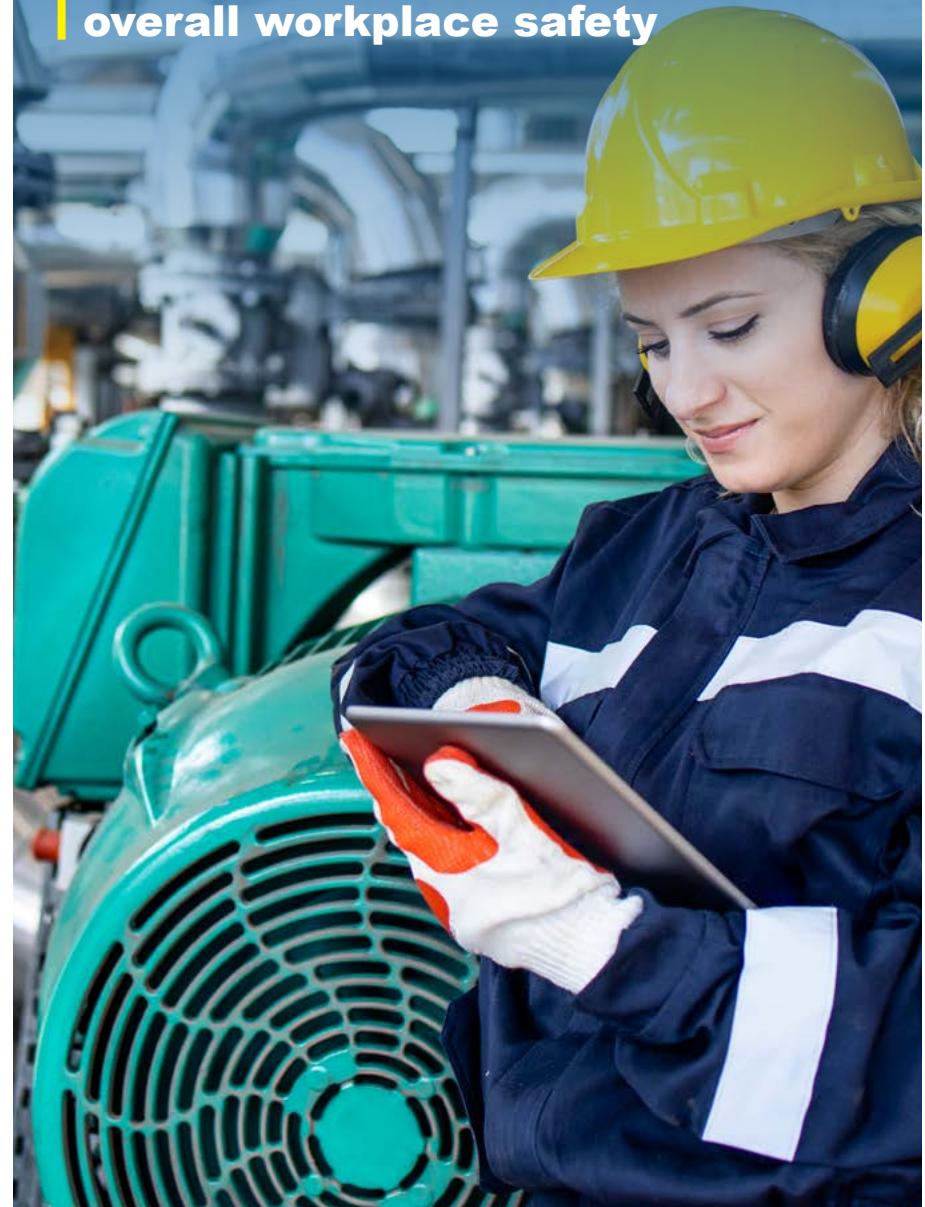
The benefits of IIoT predictive maintenance go beyond just preventing downtime and extending the life of equipment. These solutions have a significant impact on safety and productivity. Here are some statistics that demonstrate the ROI of IIoT predictive maintenance:

Improved Safety: According to a study by the National Safety Council¹, workplace injuries cost businesses over \$161 billion per year. By adopting IIoT predictive maintenance, businesses can reduce the risk of equipment failure and associated accidents, improving overall workplace safety.

Increased Productivity: Downtime caused by equipment failure can have a significant impact on productivity. According to a study by Aberdeen Group², unplanned downtime can cost businesses up to \$260,000 per hour. By preventing downtime businesses can increase productivity and reduce the risk of lost revenue.

Cost Savings: Finally, IIoT predictive maintenance can provide significant cost savings for businesses. According to a study by Deloitte³, companies that implement predictive maintenance can expect to see a 10-20% reduction in maintenance costs, a 20-25% reduction in equipment downtime, and a 5-10% increase in production capacity.

Adopting **IIoT predictive maintenance**, businesses can **reduce the risk of equipment failure** and associated accidents, **improving overall workplace safety**





Unplanned downtime can cost businesses up to **\$260,000 per hour**

These statistics demonstrate the significant return on investment that IIoT predictive maintenance can provide for businesses. By preventing downtime, improving safety, increasing productivity, and reducing costs, businesses can gain a competitive edge in their industry and improve their bottom line.

IIoT can be a powerful tool for preventing equipment failure, improving safety, and increasing productivity. By leveraging advanced analytics and machine learning algorithms, these solutions can detect potential issues before they become critical, enabling businesses to take proactive measures to prevent downtime. In addition to the benefits of preventing downtime, IIoT predictive maintenance can provide significant cost savings, improving the overall ROI of these solutions. By choosing the right solution and working with a provider who can offer ongoing support, businesses can maximize the benefits of IIoT predictive maintenance and gain a competitive edge in today's rapidly changing industrial landscape.

Conclusion

IIoT will provide businesses with a proactive approach to maintenance, enabling them to identify potential issues before they result in downtime. By enhancing the responsiveness of maintenance teams, extending the life of equipment, and providing a strong return on investment, IIoT predictive condition monitoring

can help businesses to reduce costs, increase productivity, and improve overall performance. Despite concerns about cost, complexity, and reliability, many IIoT solutions are designed to be easy to use and reliable, providing businesses with a simple, stress-free integration process. By adopting IIoT predictive condition monitoring, businesses can gain a competitive edge, ensuring that their operations are running smoothly and efficiently.

Sources:

- 1) National Safety Council. (n.d.). *The Cost of Injuries*. Retrieved from <https://www.safenebraska.org/blog/you-cant-put-price-safety-do-it-anyway>
- 2) Aberdeen Group. (2016). *The Cost of Unplanned Downtime in Manufacturing*. Retrieved from <https://www.aberdeen.com/blogposts/stat-of-the-week-the-rising-cost-of-downtime/>
- 3) Deloitte. (2016). *Predictive Maintenance: A Cost-Cutting Tool for Manufacturers*. Retrieved from <https://www2.deloitte.com/us/en/insights/focus/industry-4-0/using-predictive-technologies-for-asset-maintenance.html>

IIoT predictive condition monitoring can help businesses to **reduce costs, increase productivity**, and **improve overall performance**

