

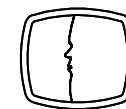
1. Print template to Actual size
2. Place this template on the front side in the location where IR window is to be fitted.
3. Drill a 2mm pilot hole in the center.
4. Drill three 5mm holes
5. Use a hole saw or knockout punch to cut a 30mm hole in the center.
6. De-burr all holes.
7. Fit window on the front of the panel. Insert fixing screws from the inside, remembering to pass the screws through the thrust ring first. Fully tighten the fixing screws.

WINDOW TEMPLATE  
W-R11N



IR Viewing Windows

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